To the Owner
Contact Information and Product Identification

If you need to contact an authorized Ventrac dealer for information on servicing your product, always provide the product model and serial numbers.

*Please fill in the following information for future reference. See the picture(s) below to find the location of the identification numbers. Record them in the spaces provided.*

Date of Purchase: ________________________________________________
Dealer: __________________________________________________________
Dealer Address: __________________________________________________
Dealer Phone Number: _____________________________________________
Dealer Fax Number: ______________________________________________

Model # (A): _______________________
Serial # (B): _______________________

Affix Part/Serial Number label here.

Venture Products Inc. reserves the right to make changes in design or specifications without obligation to make like changes on previously manufactured products.
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INTRODUCTION

Venture Products Inc. is pleased to provide you with your new Ventrac tiller! We hope that Ventrac equipment will provide you with a ONE Tractor Solution.

Product Description
The KL480 tiller is designed for soil preparation for gardens or yards. Twenty-four sequentially spaced tines provide smooth and efficient tillage. Adjustable skid shoes allow the operator to control the tilling depth. Intermediate gear reduction provides quiet operation, while a #80 chain in a sealed lubrication final drive provides heavy-duty performance.
The tiller is equipped with a stand to allow the tiller to be stored in position for easy reattachment.

Why Do I Need an Operator’s Manual?
This manual has been created to help you gain the important knowledge of what is needed to safely operate, maintain, and service your machine. It is divided into sections for convenient reference of the appropriate section.

You must read and understand the operator’s manual for each piece of Ventrac equipment you own. Reading the operator’s manual will help you become familiar with each specific piece of equipment. Understanding the operator’s manual will help you, as well as others, avoid personal injury and/or damage to the equipment. Keep this manual with the machine at all times. The manual should remain with the machine even if it is sold. If this manual becomes damaged or unreadable, it should be replaced immediately. Contact your local Ventrac dealer for a replacement.

When using a Ventrac attachment, be sure to read and follow the safety and operating instructions of both the power unit and the attachment being used to ensure the safest operation possible.

The information in this manual provides the operator with the safest procedures to operate the machine while getting the maximum use out of the unit. Failure to follow the safety precautions listed in this manual may result in personal injury and/or damage to the equipment.
Using Your Manual
Throughout this manual, you will encounter special messages and symbols that identify potential safety concerns to help you as well as others avoid personal injury or damage to the equipment.

**SYMBOL DEFINITIONS**

**ATTENTION**
This symbol identifies potential health and safety hazards. It marks safety precautions. Your safety and the safety of others is involved.

There are three signal words that describe the level of safety concern: Danger, Warning, and Caution. Safety should always be the #1 priority when working on or operating equipment. Accidents are more likely to occur when proper operating procedures are not followed or inexperienced operators are involved. Note: Right-Hand and Left-Hand orientations may be referred to at different places throughout this manual. Right-Hand and Left-Hand is determined as if sitting on the power unit seat facing forward.

**SIGNAL WORD DEFINITIONS**

**DANGER**
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme cases.

**WARNING**
Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION**
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury and/or property damage. It may also be used to alert against unsafe practices.

**Manual Glossary**

- **Power Unit**: A Ventrac tractor or other Ventrac engine powered device that may be operated by itself or with an attachment or accessory.
- **Attachment**: A piece of Ventrac equipment that requires a Power Unit for operation.
- **Accessory**: A device that attaches to a Power Unit or Attachment to extend its capabilities.
- **Machine**: Describes any “Attachment” or “Accessory” that is used in conjunction with a power unit.

**Introduction - 6**
Safety Decals

The following safety decals must be maintained on your KL480 tiller. Keep all safety decals legible. Remove all grease, dirt, and debris from safety decals and instructional labels. If any decals are faded, illegible, or missing, contact your dealer promptly for replacements. When new components are installed, be sure that current safety decals are affixed to the replacement components.
<table>
<thead>
<tr>
<th>Decal</th>
<th>Description</th>
<th>Part Number</th>
<th>Quantity</th>
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<td>A</td>
<td>Danger, Shield Missing</td>
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<td>B</td>
<td>Warning, Moving Part Hazard</td>
<td>00.0101</td>
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<tr>
<td>C</td>
<td>Danger, Pinching Hazard</td>
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<td>D</td>
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<td>00.0123</td>
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</tr>
<tr>
<td>E</td>
<td>Warning, Read Owner’s Manual</td>
<td>00.0217</td>
<td>1</td>
</tr>
</tbody>
</table>
SAFETY

General Safety Procedures for Ventrac Power Units, Attachments, & Accessories

Training Required

• The owner of this machine is solely responsible for properly training the operators.
• The owner/operator is solely responsible for the operation of this machine and prevention of accidents or injuries occurring to him/herself, other people, or property.
• Do not allow operation or service by children or untrained personnel. Local regulations may restrict the age of the operator.
• Before operating this machine, read the operator’s manual and understand its contents.
• If the operator of the machine cannot understand this manual, then it is the responsibility of this machine’s owner to fully explain the material within this manual to the operator.
• Learn and understand the use of all controls.
• Know how to stop the power unit and all attachments quickly in the event of an emergency.

Personal Protective Equipment Requirements

It is the responsibility of the owner to be sure that the operators use the proper personal protective equipment while operating the machine. Required personal protective equipment includes, but is not limited to, the following list.

• Wear a certified ear protection device to prevent loss of hearing.
• Prevent eye injury by wearing safety glasses while operating the machine.
• Closed toe shoes must be worn at all times.
• Long pants must be worn at all times.
• When operating in dusty conditions, it is recommended that a dust mask be worn.

Operation Safety

• Inspect machine before operation. Repair or replace any damaged, worn, or missing parts. Be sure guards and shields are in proper working condition and are secured in place. Make all necessary adjustments before operating machine.
• Some pictures in this manual may show shields or covers opened or removed in order to clearly illustrate any instructions. Under no circumstance should the machine be operated without these devices in place.
• Alterations or modifications to this machine can reduce safety and could cause damage to the machine. Do not alter safety devices or operate with shields or covers removed.
• Before each use, verify that all controls function properly and inspect all safety devices. Do not operate if controls or safety devices are not in proper working condition.
• Check parking brake function before operating. Repair or adjust parking brake if necessary.
• Observe and follow all safety decals.
• All controls are to be operated from the operator’s station only.
• Always wear a seat belt if the machine has a roll cage/bar installed and in upright position.
• Ensure the attachment or accessory is locked or fastened securely to the power unit before operating.
• Ensure that all bystanders are clear of the power unit and attachment before operating. Stop machine if someone enters your work area.
• Always be alert to what is happening around you, but do not lose focus on the task you are performing. Always look in the direction the machine is moving.
• Look behind and down before backing up to be sure of a clear path.
• If you hit an object, stop and inspect the machine. Make all necessary repairs before operating machine again.
• Stop operation immediately at any sign of equipment failure. An unusual noise can be a warning of equipment failure or a sign that maintenance is required. Make all necessary repairs before operating machine again.
General Safety Procedures
for Ventrac Power Units, Attachments, & Accessories

Operation Safety (continued)

• If equipped with a high/low range feature, never shift between high and low range while on a slope. Always move the machine to level ground and engage the parking brake before shifting range.
• Do not leave machine unattended while it is running.
• Always park the machine on level ground.
• Always shut off engine when connecting attachment drive belt to the power unit.
• Never leave the operator’s station without lowering the attachment to the ground, setting the parking brake, shutting off the engine, and removing the ignition key. Make sure all moving parts have come to a complete stop before dismounting.
• Never leave equipment unattended without lowering the attachment to the ground, setting the parking brake, shutting off the engine, and removing the ignition key.
• Only operate in well-lit conditions.
• Do not operate when there is a risk of lightning.
• Never direct the discharge of any attachment in the direction of people, buildings, animals, vehicles, or other objects of value.
• Never discharge material against a wall or obstruction. Material may ricochet back towards the operator.
• Use extra caution when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
• Do not run the engine in a building without adequate ventilation.
• Do not touch the engine or the muffler while the engine is running or immediately after stopping the engine. These areas may be hot enough to cause a burn.
• Do not change the engine governor settings or over-speed the engine. Operating engine at excessive speed may increase the hazard of personal injury.
• To reduce the hazard of fire, keep the battery compartment, engine, and muffler areas free of grass, leaves, excessive grease, and other flammable materials.

Preventing Accidents

• Clear working area of objects that might be hit or thrown from machine.
• Keep people and pets out of working area.
• Know the work area well before operation. Do not operate where traction or stability is questionable.
• Reduce speed when you are operating over rough ground.
• Equipment can cause serious injury and/or death when improperly used. Before operating, know and understand the operation and safety of the power unit and the attachment being used.
• Do not operate machine if you are not in good physical and mental health, if you will be distracted by personal devices, or are under the influence of any substance which might impair decision, dexterity, or judgment.
• Children are attracted to machine activity. Be aware of children and do not allow them in the working area. Turn off the machine if a child enters the work area.

Keep Riders Off

• Only allow the operator on the power unit. Keep riders off.
• Never allow riders on any attachment or accessory.
General Safety Procedures
for Ventrac Power Units, Attachments, & Accessories

Operating On Slopes

- Slopes can cause loss-of-control and tip-over accidents, which can result in severe injury or death. Be familiar with the emergency parking brake, along with the power unit controls and their functions.
- If power unit is equipped with a fold down roll bar, it must be locked in the upright position when operating on any slope.
- Use low range (if equipped) when operating on slopes greater than 15 degrees.
- Do not stop or start suddenly when operating on slopes.
- Never shift between high and low range while on a slope. Always move the power unit to level ground and engage the parking brake before shifting range or placing the power unit in neutral.
- Variables such as wet surface and loose ground will reduce the degree of safety. Do not drive where machine could lose traction or tip over.
- Keep alert for hidden hazards in the terrain.
- Stay away from drop-offs, ditches, and embankments.
- Sharp turns should be avoided when operating on slopes.
- Pulling loads on hills decreases safety. It is the responsibility of the owner/operator to determine loads that can safely be controlled on slopes.
- Transport machine with attachment lowered or close to the ground to improve stability.
- While operating on slopes, drive in an up and down direction when possible. If turning is necessary while driving across slopes, reduce speed and turn slowly in the downhill direction.
- Assure a sufficient supply of fuel for continuous operation. A minimum of one-half tank of fuel is recommended.

Roadway Safety

- Operate with safety lights when operating on or near roadways.
- Obey all state and local laws concerning operation on roadways.
- Slow down and be careful of traffic when operating near or crossing roadways. Stop before crossing roads or sidewalks. Use care when approaching areas or objects that may obscure vision.
- If there is doubt of safety conditions, discontinue machine operation until a time when operation can be performed safely.
- When operating near or on roadways, have a Slow Moving Vehicle Emblem clearly displayed.

Truck Or Trailer Transport

- Use care when loading or unloading machine into a truck or trailer.
- Use full width ramps for loading machine into a truck or trailer.
- The parking brake is not sufficient to lock the machine during transport. Always secure the power unit and/or attachment to the transporting vehicle securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.
- Shut off fuel supply to power unit during transport on truck or trailer.
- If equipped, turn the battery disconnect switch to the Off position to shut off electrical power.
SAFETY

General Safety Procedures
for Ventrac Power Units, Attachments, & Accessories

Maintenance

• Keep all safety decals legible. Remove all grease dirt, and debris from safety decals and instructional labels.
• If any decals are faded, illegible, or missing, contact your dealer promptly for replacements.
• When new components are installed, be sure that current safety decals are affixed to the replacement components.
• If any component requires replacement, use only original Ventrac replacement parts.
• Always turn the battery disconnect to the Off position or disconnect the battery before performing any repairs. Disconnect the negative terminal first and the positive terminal last. Reconnect the positive terminal first and the negative terminal last.
• Keep all bolts, nuts, screws, and other fasteners properly tightened.
• Always lower the attachment to the ground, engage parking brake, shut off engine, and remove the ignition key. Make sure all moving parts have come to a complete stop before cleaning, inspection, adjusting or repairing.
• If the power unit, attachment, or accessory requires repairs or adjustments not instructed in the operator's manual, the power unit, attachment, or accessory must be taken to an authorized Ventrac dealer for service.
• Never perform maintenance on the power unit and/or attachment if someone is in the operator's station.
• Always use protective glasses when handling the battery.
• Check all fuel lines for tightness and wear on a regular basis. Tighten or repair them as needed.
• To reduce the hazard of fire, keep the battery compartment, engine, and muffler areas free of grass, leaves, and excessive grease.
• Do not touch the engine, the muffler, or other exhaust components while the engine is running or immediately after stopping the engine. These areas may be hot enough to cause a burn.
• Allow the engine to cool before storing and do not store near an open flame.
• Do not change the engine governor settings or over-speed the engine. Operating engine at excessive speed may increase the hazard of personal injury.
• Springs may contain stored energy. Use caution when disengaging or removing springs and/or spring loaded components.
• An obstruction or blockage in a drive system or moving/rotating parts may cause a buildup of stored energy. When the obstruction or blockage is removed, the drive system or moving/rotating parts may move suddenly. Do not attempt to remove an obstruction or blockage with your hands. Keep hands, feet, and clothing away from all power-driven parts.
• Dispose of all fluids in accordance with local laws.

Fuel Safety

• To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.
• Do not refuel machine while smoking or at a location near flames or sparks.
• Always refuel the machine outdoors.
• Do not store machine or fuel container indoors where fumes or fuel can reach an open flame, spark, or pilot light.
• Only store fuel in an approved container. Keep out of reach of children.
• Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
• Remove machine from the truck or trailer and refuel it on the ground. If this is not possible, refuel the machine using a portable container, rather than from a fuel dispenser nozzle.
• Never remove fuel cap or add fuel with the engine running. Allow engine to cool before refueling.
• Never remove fuel cap while on a slope. Only remove when parked on a level surface.
• Replace all fuel tank and container caps securely.
SAFETY

General Safety Procedures
for Ventrac Power Units, Attachments, & Accessories

Fuel Safety (continued)
- Do not overfill fuel tank. Only fill to bottom of fuel neck, do not fill fuel neck full. Overfilling of fuel tank could result in engine flooding, fuel leakage from the tank, and/or damage to the emissions control system.
- If fuel is spilled, do not attempt to start the engine. Move the power unit away from the fuel spill and avoid creating any source of ignition until fuel vapors have dissipated.
- If the fuel tank must be drained, it should be drained outdoors into an approved container.
- Dispose of all fluids in accordance with local laws.
- Check all fuel lines for tightness and wear on a regular basis. Tighten or repair them as needed.
- The fuel system is equipped with a shut-off valve. Shut off the fuel when transporting the machine to and from the job, when parking the machine indoors, or when servicing the fuel system.

Hydraulic Safety
- Make sure all hydraulic connections are tight and all hydraulic hoses and tubes are in good condition. Repair any leaks and replace any damaged or deteriorated hoses or tubes before starting the machine.
- Hydraulic leaks can occur under high pressure. Hydraulic leaks require special care and attention.
- Use a piece of cardboard and a magnifying glass to locate suspected hydraulic leaks.
  - Keep body and hands away from pinhole leaks or nozzles that eject high pressure hydraulic fluid. Hydraulic fluid escaping under high pressure can penetrate the skin causing serious injury, leading to severe complications and/or secondary infections if left untreated. If hydraulic fluid is injected into the skin, seek immediate medical attention no matter how minor the injury appears.
- Hydraulic system may contain stored energy. Before performing maintenance or repairs on the hydraulic system, remove attachments, engage parking brake, disengage weight transfer system (if equipped), shut off engine, and remove ignition key. To relieve pressure on the auxiliary hydraulic system, shut off the power unit engine and move the hydraulic control lever left and right before disconnecting the auxiliary hydraulic quick couplers.
- Dispose of all fluids in accordance with local laws.
KL480 Tiller Safety Procedures

• Know where and how deep any gas, water, and electrical lines are buried. Avoid operating in questionable areas.
• Contact with rotating tines or other moving parts may cause personal injury. Keep hands and feet away.
• Prior to tilling, clear the work area of any rocks, branches, string, or other debris that may clog the tiller. If any debris becomes jammed in the tiller, engage the power unit’s parking brake, shut off the engine, and remove the ignition key before attempting to remove debris.
• Tiller tines are sharp. Wear leather gloves when working with tiller tines.
• Shut off the PTO to stop the tiller tines whenever the tiller is lifted out of the ground.
**Jack Stand**

The tiller is equipped with a jack stand to keep the hitch arms positioned for reattachment when the tiller is not in use.

Place the jack stand in the operating position (A) for tilling or transport.

Place the jack stand in the storage position (B) prior to detaching from the power unit.

The jack stand is spring loaded to keep it locked in the selected position. To change the jack stand position, pull out on the stand handle (C) and rotate to the desired position.

**Depth Gauge**

The tiller is equipped with adjustable depth gauge skid shoes to provide control of tilling depth.

To adjust the tilling depth:

1. Park the power unit on a level surface and engage the parking brake.

2. Raise the tiller and support securely with blocks or stands.

3. Shut off the power unit engine and remove the ignition key.

4. Loosen the skid shoe adjustment bolts (A) slightly, and move the front of the skid shoes up or down to the desired position.

5. Tighten the adjustment bolts to secure the skid shoes, making sure both skid shoes are set to the same position.

**WARNING**

When making adjustments with the tiller in the raised position, the tiller must be supported with blocks or stands. Hydraulic drift or accidental release of hydraulic pressure could allow the tiller to lower and trap a person or appendage, if the tiller is not securely supported.
### GENERAL OPERATION

#### Daily Inspection

**WARNING**
Always set the parking brake, shut off power unit engine, remove the ignition key, and ensure all moving parts have come to a complete stop before inspecting components, or attempting any repair or adjustment.

1. Park machine on a level surface, with the engine shut off and all fluids cold.
2. Perform a visual inspection of both the power unit and the tiller. Look for loose or missing hardware, damaged components, or signs of wear.
3. Inspect the drive belts and tiller tines. Belts should be in good condition. Replace worn belts and bent or damaged tiller tines.
4. Refer to the power unit operator's manual. Check the power unit's engine oil, hydraulic oil, cooling system, tire pressure, and fuel level. Add fluid or service as required.
5. Test the power unit’s operator safety interlock system.*

#### Attaching

1. Drive the power unit slowly forward into the hitch arms of the tiller. Align the lift arms of the power unit with the tiller hitch arms by raising or lowering the front hitch and complete the engagement.
2. Once completely engaged, close the front hitch locking lever.*
3. Engage the parking brake* and shut off the engine.
4. Place the attachment belt onto the PTO drive pulley on the power unit. Ensure the belt is properly seated in each pulley.
5. Engage the PTO belt tensioner.
6. Raise the tiller slightly rotate the jack stand up to the operating position.

#### Detaching

1. Park the power unit on a level surface and set the parking brake.*
2. Rotate the jack stand down to the storage position.
3. Lower the tiller to the ground.
4. Shut off power unit engine.
5. Disengage the PTO belt tensioner.
6. Remove the attachment belt from the PTO drive pulley of the power unit and hook onto the bolt provided for belt storage.
7. Disengage the front hitch locking lever*.
8. Restart the power unit and back slowly away from the tiller.

#### Operating Procedure

Before operation, perform daily inspection, shift the power unit into **low range**, and verify the tiller skid shoes are set for the desired depth.

Mark out the work area to be tilled. For best results, start tilling on the right side of the work area and work to the left.

The tiller is designed to be used with the power unit traveling in reverse. Drive the power unit into the work area and position the tiller at the edge of the area to be tilled. With the power unit's engine running between 2,000 and 2,500 RPM, engage the PTO switch. Adjust the throttle to the desired engine RPM. Slowly lower the tiller into the ground and begin to move the power unit in reverse. Continue lowering the tiller until the skid shoes contact the ground. Place the power unit’s primary SDLA lever in the float position by pushing it to the right until the detent engages. The lever will stay in this position until intentionally removed.

Continue moving in reverse at an appropriate speed for the soil conditions. If the tiller belts begin to slip, reduce ground speed or raise the depth of the tiller. When near the desired end of the row, slowly begin lifting the tiller out of the ground while the power unit is still moving. This will minimize the ditch created at the end of the row.

Disengage the PTO, move the power unit to the left of the tilled row, and drive back to the starting point to begin the next pass.

* Refer to power unit operator’s manual for operation of power unit controls.
Clearing Debris From The Tiller

**WARNING**
Always engage the parking brake, shut off the power unit engine, remove the ignition key, and ensure all moving parts have come to a complete stop before attempting to clear a blockage.

If a rock or piece of debris becomes jammed in the tiller, it may cause belts to slip or the power unit engine to stall. If this occurs, shut off the PTO immediately.

**WARNING**
When clearing debris with the tiller in the raised position, the tiller must be supported with blocks or stands. Hydraulic drift or accidental release of hydraulic pressure could allow the tiller to lower and trap a person or appendage, if the tiller is not securely supported.

Lift the tiller out of the ground and support securely with blocks or stands. Engage the power unit’s parking brake, shut off the power unit engine, and remove the ignition key before attempting to clean the tiller. Use a rod or other tool to remove all debris from the tiller tines and housing before continuing operation.

**Transport of Tiller**
Transport the tiller with the power unit front hitch and tiller raised to reduce wear of the equipment. Travel slowly when transporting over undulating or rough surfaces to maintain control of the power unit and reduce the shock to the machine. Always disengage the PTO before transporting the tiller.
Cleaning and General Maintenance
For best results, and to maintain the finish of the tiller, clean or wash the tiller to remove dirt and debris. Clear all debris and dirt from the rotor and tines after each use.

Belt Inspection
Inspecting the drive belts of the tiller can prevent sudden belt failure by finding problems before they cause a belt to break.

Typical wear on a drive belt may result in the conditions shown in the diagram. If any of these conditions occur, the drive belt will require replacement.

Attachment Drive Belt Replacement
1. Remove the tiller from the power unit.
2. Remove the drive pulley shield (A) from the tiller.
3. Remove the old drive belt and install the new drive belt onto the drive pulley.
4. Reinstall the drive pulley shield.

Triple Drive Belt Replacement
1. Remove the tiller from the power unit.
2. Open the belt and gearbox cover (A).
3. Remove the drive pulley shield from the tiller.
4. Loosen the 3) gearbox plate bolts (B).
5. Loosen the locking nut (C) on the belt adjustment bolt (D) and loosen the adjustment bolt.
6. Remove the old drive belts and install the new drive belts onto the gearbox and drive shaft pulleys. Replace all 3) intermediate drive belts at the same time.
7. Tighten the belt tension adjustment bolt. Refer to triple belt tension adjustment below.
8. Tighten the 3) gearbox plate bolts. Torque to 31 ft-lbs (42 Nm).
9. Reinstall the drive pulley shield.
10. Close and fasten the belt and gearbox cover.

Triple Drive Belt Tension Adjustment
1. Remove the tiller from the power unit.
2. Open the belt and gearbox cover.
3. Remove the drive pulley shield from the tiller.
4. Loosen the 3) gearbox plate bolts.
5. Loosen the locking nut on the belt adjustment bolt and adjust the bolt until the belts are tight.
   NOTE: if the belts are overtightened, the triple pulleys may become misaligned. If this occurs, reduce belt tension until the pulleys are aligned.
6. Tighten the locking nut on the belt adjustment bolt.
7. Tighten the 3) gearbox plate bolts. Torque to 31 ft-lbs (42 Nm).
8. Reinstall the drive pulley shield.
9. Close and fasten the belt and gearbox cover.
Lubrication Locations
Lubrication is required at the following locations, using a lithium complex NLGI #2 type grease. Refer to the maintenance schedule for service intervals and amount of grease.

Changing Gearbox Oil
1. Place the tiller on a level surface.
2. Open the belt and gearbox cover.
3. Clean the top and bottom of the gearbox.
4. Remove the breather plug from the top port of the gearbox.
5. Place a drain pan beneath the gearbox.
6. Remove the pipe plug from the bottom port of the gearbox and allow the gear oil to drain.
7. Reinstall the pipe plug into the bottom port of the gearbox.
8. Add 80-90 synthetic gear oil until the proper level is reached.
9. Reinstall the breather plug into the top port of the gearbox.
10. Close and secure the belt and gearbox cover.

Storage
Preparing the Tiller for Storage
1. Clean the tiller.
2. Inspect for loose or missing hardware, damaged components, or signs of wear.
3. Inspect safety decals. Replace any safety decals that are faded, illegible, or missing.
4. Inspect belts for signs of damage or wear and replace as required.
5. Service all lubrication points and inspect gearbox oil level.
6. Wipe off excess grease or oil.

Removing the Tiller from Storage
1. Clean the tiller to remove any accumulated dust or debris.
2. Inspect the tiller as instructed in the daily inspection section of this manual.
3. Test the tiller to ensure all components are working properly.

Checking Gearbox Oil Level
1. Place the tiller on a level surface.
2. Open the belt and gearbox cover (A).
3. Clean the top of the gearbox and remove the breather plug (B) from the top port.
4. Check the oil level in the gearbox. The oil level should be maintained at approximately half full. If oil level is low, add 80-90 synthetic gear oil until the proper level is reached.
5. Reinstall the breather plug into the top port of the gearbox.
6. Close and secure the belt and gearbox cover.
# Maintenance Schedule

<table>
<thead>
<tr>
<th>Maintenance Schedule</th>
<th>KL480 Tiller</th>
</tr>
</thead>
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<td># of Locations</td>
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<td>Check Gearbox Oil Level</td>
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<td>Change Gearbox Oil. Replace w/ 80-90 Synthetic gear oil</td>
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<tr>
<td>Inspection</td>
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<tr>
<td>Inspect for Loose, Missing, or Worn Components.</td>
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<tr>
<td>Inspect Drive Belts</td>
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<td>Inspect Drive Chain</td>
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<td>Inspect Safety Decals</td>
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# Maintenance Checklist

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<td>Inspect Safety Decals</td>
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SPECIFICATIONS

Dimensions
- Overall Height: 22 inches (56 cm)
- Overall Length: 41 inches (104 cm)
- Overall Width: 53 inches (135 cm)
- Weight: 356 pounds (162 kg)
- Tilling Width: 48 inches (122 cm)
- Maximum Tilling Depth: 6 inches (15.2 cm)

Features
- 24 high performance carbon tines
- Adjustable skid shoes
- Stand for holding tiller when not in use
- Leveler shield
- Intermediate gear reduction for quiet running
- Sealed lubrication final drive (#80 chain)
## PARTS

### Main Frame & Shields

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# Parts

## Rotor & Chain Drive

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<td>CHAIN, ROLLER #80 X 44&quot; KL480</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>95.07</td>
<td>WASHER, FLAT 7/16 SAE</td>
<td>96</td>
</tr>
</tbody>
</table>

Illustrated Parts - 27

Use only original Ventrac replacement parts.
LIMITED WARRANTY - VENTRAC COMMERCIAL EQUIPMENT

Venture Products, Inc., (henceforth referred to as V.P.I.) warrants on the terms and conditions herein, that it will repair, replace, or adjust any part manufactured by Venture Products Inc., and found by Venture Products, Inc., to be defective in material and/or workmanship during the applicable warranty term.

All Ventrac commercial equipment purchased and registered on or after January 1, 2019 will carry a 2-year commercial warranty. The warranty period begins on the date of original customer purchase:

<table>
<thead>
<tr>
<th>Ventrac Commercial Equipment</th>
<th>Warranty Term</th>
</tr>
</thead>
<tbody>
<tr>
<td>2100 SSV &amp; Attachments</td>
<td>2-year</td>
</tr>
<tr>
<td>3000 Series Tractors &amp; Attachments</td>
<td>2-year</td>
</tr>
<tr>
<td>4000 Series Tractors &amp; Attachments</td>
<td>2-year</td>
</tr>
</tbody>
</table>

All Ventrac add-on kits and accessories such as: 3-point hitch, 12V front & rear power outlets, foot pedal, dual wheel kit, etc., will be covered under the above warranty periods provided they are installed by an Authorized Ventrac Dealer. This warranty may be transferred and will carry the remainder of the warranty starting from the original purchase/registration date with the dealership and/or V.P.I.

The engine warranty is covered by its respective engine manufacturer. Please refer to the engine manufacturer’s warranty statement that is included in the owner’s manual.

For warranty consideration on Ventrac commercial equipment, including any defective part, must be returned to an Authorized Ventrac Dealer within the warranty period. The warranty shall extend to the cost to repair or replace (as determined by V.P.I.) the defective part. The expense of pickup and delivery of equipment, service call drive time or any transportation expense incurred for warranty repair is the sole responsibility of the owner and is not covered under warranty by Ventrac and/or V.P.I. Ventrac and V.P.I.’s responsibility in respect to claims is limited to making the required repairs or replacements, and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any Ventrac equipment. Proof of purchase may be required by the dealer to substantiate any warranty claim. Only warranty work performed and submitted by an Authorized Ventrac Dealer may be eligible for warranty credit.

This warranty extends only to Ventrac commercial equipment operated under normal conditions and properly serviced and maintained. The warranty expressly does NOT cover: (a) any defects, damage or deterioration due to normal use, wear and tear, or exposure; (b) normal maintenance services, such as cleaning, lubrication, oil change; (c) replacement of service items, such as oil, lubricants, spark plugs, belts, rubber hoses, bearings or other items subject to normal service replacement; (d) damage or defects arising out of, or relating to abuse, misuse, neglect, alteration, negligence or accident; (e) repair or replacement arising from operation of, or use of the equipment which is not in accordance with operating instructions as specified in the operator’s manual or other operational instructions provided by V.P.I.; (f) repair or replacement arising as a result of any operation from Ventrac equipment that has been altered or modified so as to, in the determination of V.P.I., adversely affect the operation, performance or durability of the equipment or that has altered, modified or affected the equipment so as to change the intended use of the product; (g) repair or replacement necessitated by the use of parts, accessories or supplies, including gasoline, oil or lubricants, incompatible with the equipment or other than as recommended in the operator’s manual or other operational instructions provided by V.P.I.; (h) repairs or replacements resulting from parts or accessories which have adversely affected the operation, performance or durability of the equipment; or (i) damage or defects due to or arising out of repair of Ventrac equipment by person or persons other than an authorized Ventrac service dealer or the installation of parts other than genuine Ventrac parts or Ventrac recommended parts.
LIMITED WARRANTY - VENTRAC COMMERCIAL EQUIPMENT

The sole liability of V.P.I. with respect to this warranty shall be the repair and replacement as set forth herein. V.P.I. shall have no liability for any other cost, loss, or damage. In particular V.P.I. shall have no liability or responsibility for:

(i) expenses relating to gasoline, oil, lubricants; (ii) loss, cost or expense relating to transportation or delivery of turf equipment from the location of owner or location where used by owner to or from any Authorized Ventrac Dealer; (iii) travel time, overtime, after hours' time or other extraordinary repair charges or charge relating to repairs or replacements outside of normal business hours at the place of business of an Authorized Ventrac Dealer; (iv) rental of like or similar replacement equipment during the period of any warranty repair or replacement work; (v) any telephone or telegram charges; (vi) loss or damage to person or property other than that covered by the terms of this warranty; (vii) any claims for lost revenue, lost profit or additional cost or expense incurred as a result of a claim of breach of warranty; or (viii) attorney's fees.

The remedies of buyer set forth herein are exclusive and are in lieu of all other remedies. The liability of V.P.I., whether in contract, tort, under any warranty, or otherwise, shall not extend beyond its obligation as set forth herein. V.P.I. shall not be liable for cost of removal or installation nor shall V.P.I. be responsible for any direct, indirect, special or consequential damages of any nature. In no event shall V.P.I. be liable for any sum in excess of the price received for the goods for which liability is claimed.

There are no representations or warranties which have been authorized to the buyer of the Ventrac commercial equipment other than set forth in this warranty. Any and all statements or representations made by any seller of this equipment, including those set forth in any sales literature or made orally by any sales representative, are superseded by the terms of this warranty. Any affirmation of fact or promise made by V.P.I. or any of its representatives to the buyer which relates to the goods that are the subject to this warranty shall not be regarded as part of the basis of the bargain and shall not be deemed to create any express warranty that such goods shall conform to the affirmation or promise.

No employee, distributor, or representative is authorized to change the foregoing warranties in any way or grant any other warranty on behalf of V.P.I.

Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion on limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. This warranty applies to all Ventrac commercial equipment sold by Venture Products Inc.